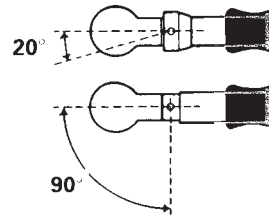


## MTBN (Break-Over Wrench) Operating Instructions

Rev 2.0 (10/19/2011)

### MTBN “Break-Over” Wrenches

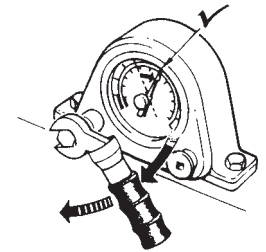
These production wrenches break-over once reaching preset torque and reset automatically. MTBN 2 & 10 models can break-over at 20° or 90°. MTBN 25, 65 & 135 models break-over at 20°. Compact and well balanced, these wrenches can adapt to a variety of different “head” styles.



MTBN 2 & 10 models are supplied with a removable stop collar, which restricts the “break” angle to 20°. If the collar is removed, the “break” angle increases to 90°.

### Calibrating Torque Wrenches

To calibrate torque wrenches either use a torque tester or torque sensor within the range of the torque wrench. For break-over torque wrenches calibrate torque in “Peak” mode with a digital torque tester or torque sensor. Make sure you apply the torque slowly and smoothly at the center of the hand grip.



1. Select a torque tester or torque sensor that covers the torque range of the MTBN wrench. Connect wrench to the torque tester or torque sensor using the appropriate adapters as needed (not supplied).
2. Apply torque clockwise slowly until wrench ‘breaks-over’ and note reading.
3. Adjust wrench to the required torque setting as described below.
4. Test and repeat adjustment as necessary to obtain desired value.
5. Recalibrate torque wrench at prescribed intervals.

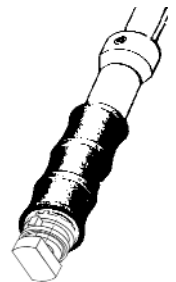
### Adjusting Torque Setting

1. Remove end cap from the wrench using the larger hey key.
2. Insert smaller hex key into set screw in the middle of torque adjusting screw inside wrench handle. Turn counter clockwise to loosen set screw, but do not remove screw.
3. Insert hex key into adjusting key and turn clockwise to increase torque and counter clockwise to decrease torque. Do not adjust torque above or below the recommended torque ranges. Lock adjustment set screw\* and tighten end cap back on.  
\*Note: - 26.5 lbf.in(3 N.m) torque value for the lock screw.

Remove end cap



Adjusting Key

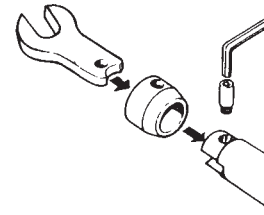


### Placing Heads on Wrench

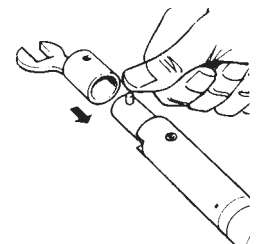
*For MTBN 2 & 10 Models* - Loosen side pin along the collar with hex key. Slide “head” in between the slit. Slide pin back in and tighten with hex key.

*For MTBN 25, 65 & 135 Models* - Slide “head” on to the end of wrench. Align the pin with the head’s pin slot.

For MTBN 2 & 10 models



For MTBN 25, 65 & 135 models

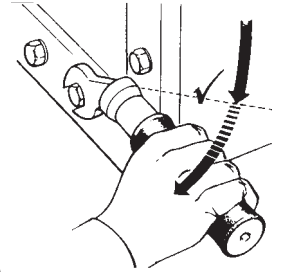


## MTBN (Break-Over Wrench) Operating Instructions

Rev 2.0 (10/19/2011)

### Applying Torque

1. Tighten nut or bolt by applying a steady even pull. Wrench should be kept at 90 degrees to axis of bolt during tightening. When pre-set torque is reached, the wrench will 'break.'
2. The wrench will automatically reset itself for the next application.
3. With its unique design, it's impossible to over tighten beyond the preset load.



### Mountz Calibration & Repair Services

Mountz Inc. features an experienced calibration and repair staff. Our trained technicians can calibrate and repair most any tool. Mountz provides rapid service with quality that you can trust as we offer three state-of-the-art calibration lab and repair facilities that can calibrate up to 20,000 lbf.ft.

With over 45 years of experience, Mountz's in-depth knowledge of torque is reflected in our tool's craftsmanship and our ability to provide solutions to both common and uncommon torque applications. We perform calibrations in accordance with ANSI/NCSL-Z540. Mountz is dedicated solely to the manufacturing, marketing and servicing of high quality torque tools.

Mountz is an ISO 9001 certified and ISO 17025 accredited company.

### Tool Service & Repair Capability

- Torque Wrench Calibration: Click Wrench, Dial Torque Wrench, Beam Wrench, Cam-Over & Break-Over Wrench
- Torque Screwdrivers: Dial, Micrometer, Preset & Adjustable
- Torque Analyzers/Sensors: All brands
- Electric Screwdrivers: All brands
- Air Tools: All brands  
Impact Wrenches, Drills, Pulse Tools, Grinders, Percussive Tools, Air Screwdrivers, Nutrunners, DC Controlled Nutrunners
- Torque Multipliers: All brands

### Mountz Torque Testers and Calibration Equipment

Torque tools go out of calibration with use. Calibrating a torque tool is a fine-tuning process of bringing the tool back within its tolerance. Torque testers can also be used for quick tools tests on the line or in the lab to determine whether torque tools are holding a given setting.

A regular torque tool calibration and re-calibration guarantees the operator repeatable accuracy and adherence to international standards. Torque testing also ensures torque equipment is operating to peak performance and can highlight potential tooling problems before they arise perhaps due to tool wear or broken components.

Controlling torque is essential for companies to ensure their product's quality, safety and reliability isn't compromised. The failure of a three-cent fastener that isn't properly tightened can lead to catastrophic or latent failures. Fasteners that are insufficiently torqued can vibrate loose and excessive torque can strip threaded fasteners. Using a quality torque tool has become increasingly important for many companies to ensure that proper torque is being applied and maintains gauge requirements associated with the ISO 9001 Quality Standard. Look for the Mountz hexagon logo - it's a stamp for quality tools, service and knowledge in the field of torque control.

### Mountz Service Locations

#### Eastern Service Center

19051 Underwood Rd.  
Foley, AL 36535  
Phone: (251) 943-4125  
Fax: (251) 943-4979

#### Western Service Center

1080 N.11th Street  
San Jose, CA 95112  
Phone: (408) 292-2214  
Fax: (408) 292-2733

#### Mexico Service Center

Mountz Mexico SA de CV Chihuahua  
Av. Cristobal Colon #15343  
Col. Paseos de Chihuahua  
Chihuahua, Chih. Mexico CP 31125  
Phone: (614) 481-0023  
Fax: (614) 481-0053

[www.mountztorque.com](http://www.mountztorque.com)  
[sales@mountztorque.com](mailto:sales@mountztorque.com)

Download a "Service Form" and include a copy when you send the tools in to be serviced.

Looking for fasteners?  
[www.mrmetric.com](http://www.mrmetric.com)

