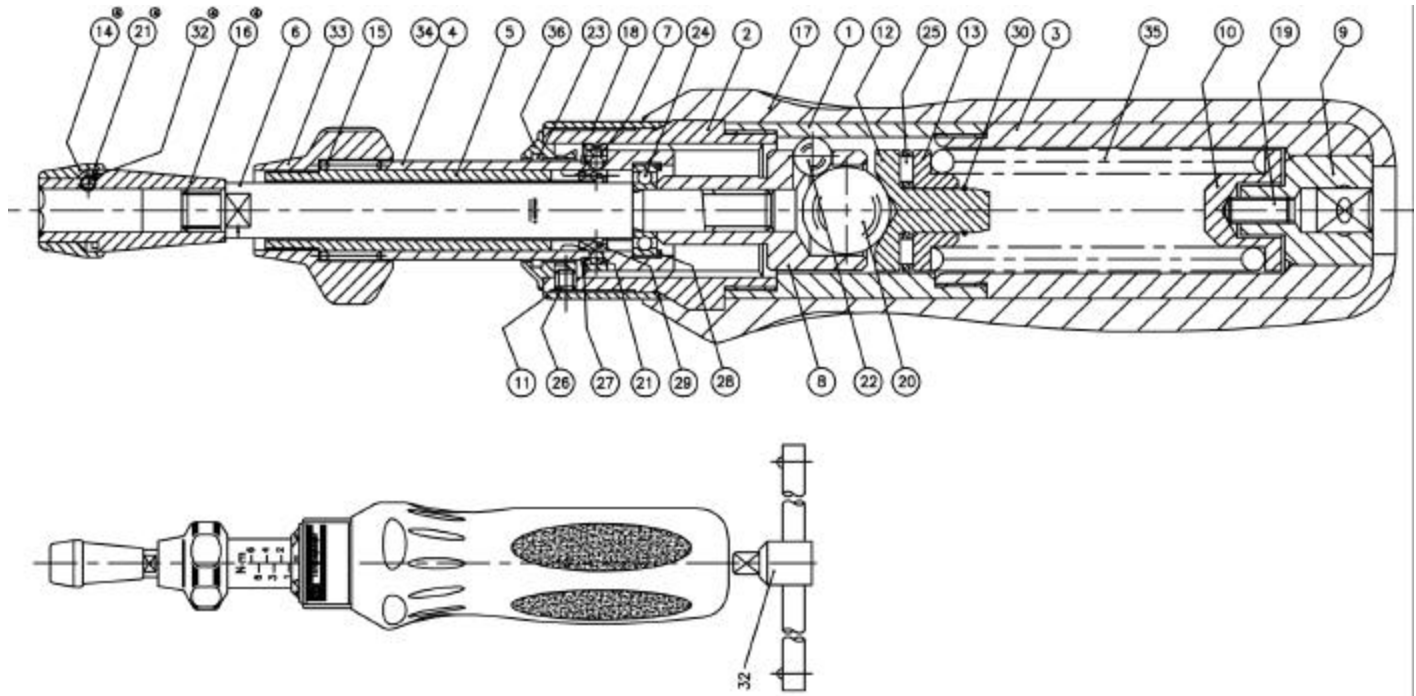
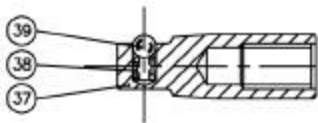


Parts List for EMT 6, 9, 50 80

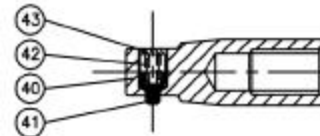
Version 1.0



1/4 Sq. Dr. Configurations
(Ball Retention)



1/4 Sq. Dr. Configurations
(Pin Retention)



Sub Assembly Parts

Part #	Description	Item #
20-A16610	Spindle / Ball Housing	6, 8, 24 & 28
20-A16620	Adjusting Screw / Actuator Sleeve	4, 5, 7, 27 & 29
20-A17930	1/4" Sq. Drive Adapter- Ball Retention	36, 37 & 38
20-A17950	1/4" Sq. Drive Adapter- Pin Retention	39, 40, 41 & 42
20-A16630	F/ Hex Adapter	14, 16 & 21
20-A11640	Ball Pad	12, 13, 25 & 30
20-A16870	Adjusting Screw	Assembly of 20-A16610 & 20-A16620)



Parts List for EMT 6, 9, 50 80

No.	Part Number	Description	Qty.	Comments
1	20-B16400	Cam	1	
2	20-B16410	Housing Front	1	
3	20-B16420	Housing Back	1	
4	20-B13360	Adjusting Screw - Plain	1	See Item 33 for Type
5	20-B13330	Actuator Sleeve	1	
6	20-A16430	Spindle	1	
7	20-A13550	Lock Ring	1	
8	20-A13280	Ball Housing	1	
9	20-A10740	Square Drive Insert	1	
10	20-A56790	Spring Seat	1	
11	20-A16340	Cover Molding	1	
12	20-A11650	Bal Pad	1	
13	20-A11660	Spring Pad	1	
14	20-A18640	Cover - FH Adapter	1	
15	20-A13580	Spring - Actuator Sleeve	1	
16	20-A18660	Body - FH Adapter	1	
17	20-A15940	Hand Grip Molding	1	
18	20-A16720	Too Label	1	
19	20-P23060	Soc Set Screw M5 x 12 LG	1	
20	20-P10630	Steel Ball 1/2 in Dia.	1	
21	20-P11730	Steel Ball 2mm Dia.	3	
22	20-P10580	Steel Ball 7/32 in Dia	3	
23	20-P11060	"O" Ring-Square Section	1	
24	20-P24270	Ball Race-AX6	1	
25	20-P11660	Thrust Bearing	1	
26	20-P11080	Soc Set Screw M3 x 3 LG	3	
27	20-P22300	Spirolox Ring	1	
28	20-P24290	Spirolox Ring WH51	1	
29	20-P24280	Snap Ring - Internal RBM 0100	1	
30	20-P23170	Wire Ring	1	
31	20-P14800	T-Bar Assmby 1/4 " Sq Dr	1	
32	20-P26340	Retaining Ring	1	
33	20-A16561	Adjusting Grip - Red	1	For EMT6 & EMT50
	20-A16562	Adjusting Grip - Green	1	For EMT9 & EMT80
34	20-B16471	Adjusting Screw - Engraving	1	For EMT6
	20-B16491	Adjusting Screw - Engraving	1	For EMT50
	20-B16481	Adjusting Screw - Engraving	1	For EMT9
	20-B16501	Adjusting Screw - Engraving	1	For EMT80
35	20-A56850	Spring - Metric	1	For EMT6
	20-A56880	Spring - Metric	1	For EMT9
	20-A57950	Spring - Imperial	1	For EMT50
	20-A57960	Spring - Imperial	1	For EMT80
36	20-A16905	Bezel (Decimal Point)	1	For EMT6 & EMT9
	20-A57355	Bezel (Non Decimal)	1	For EMT50 & EMT80
37	20-A17960	1/4" Sq. Drive Body	1	Ball Retention
38	20-A10031	Ball Catch Spring	1	Ball Retention
39	20-P10650	Steel Ball 1/8" Dia	1	Ball Retention
40	20-A17970	1/4" Sq. Drive Body	1	Pin Retention
41	20-A64620	Pin	1	Pin Retention
42	20-A59850	Spring	1	Pin Retention
43	20-A59870	Spring Cup	1	Pin Retention