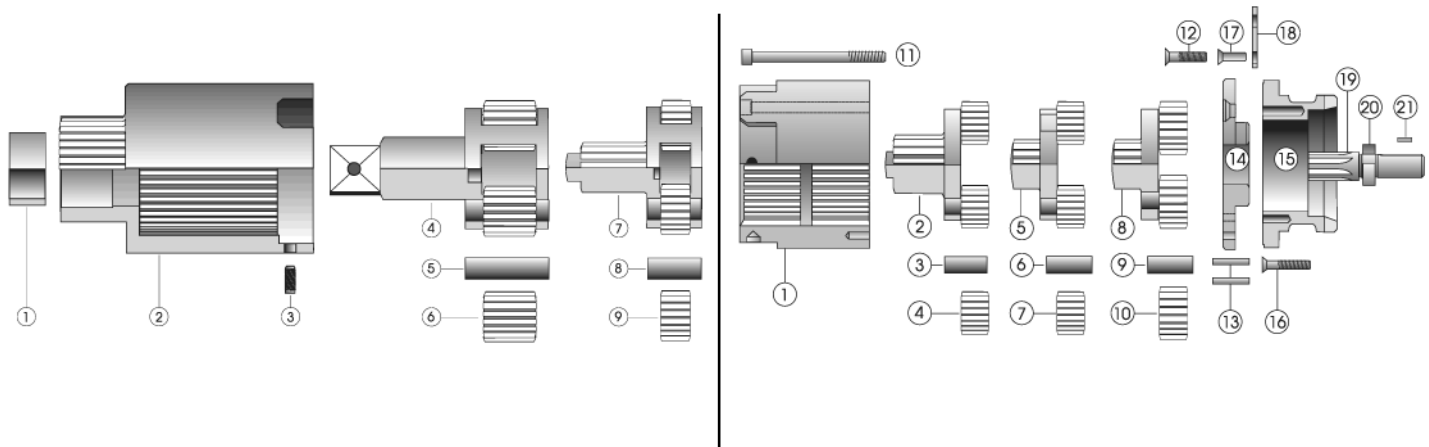
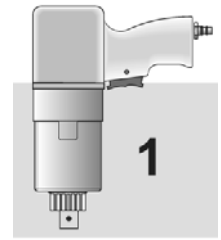


# CLS255 1" Sq Dr Parts Lists (Gearing)

Rev. 1.0



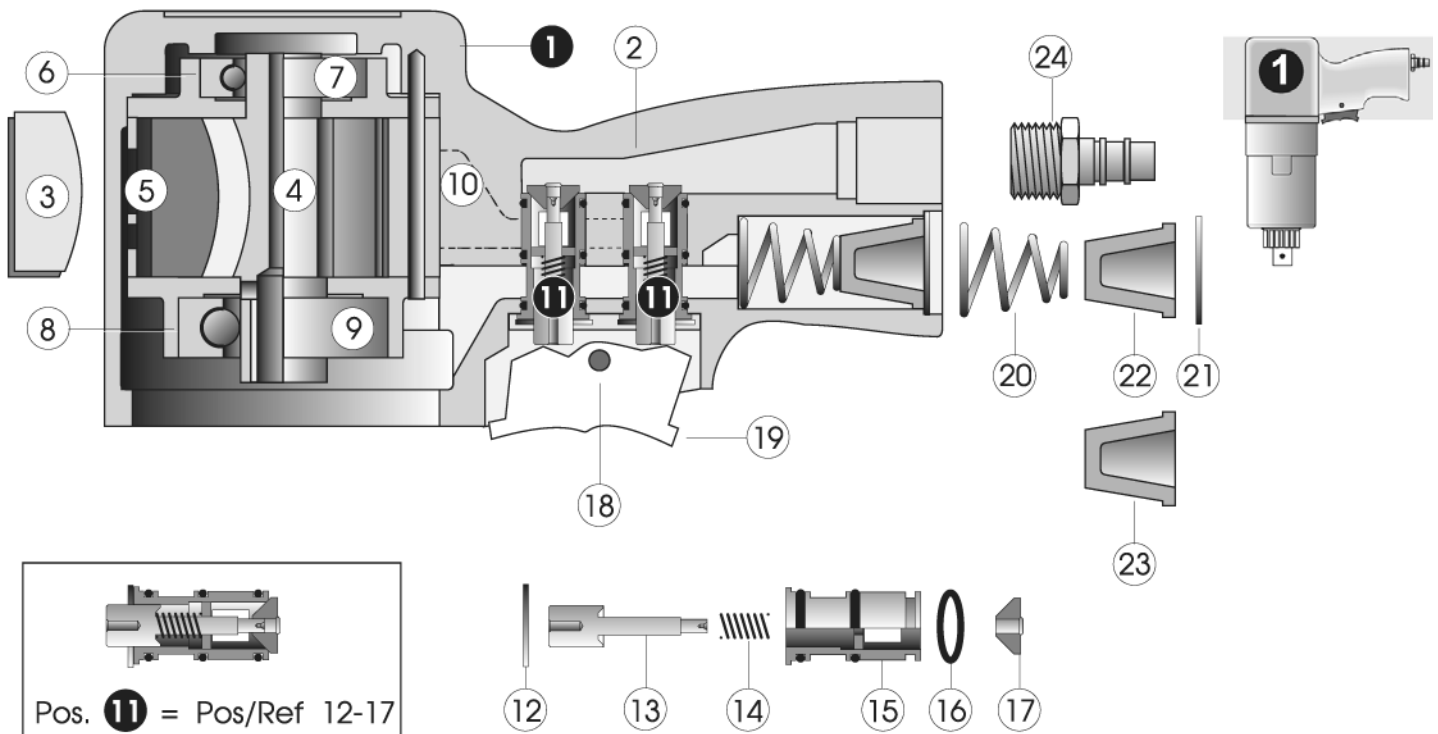
## Section A

| Ref # | Part #   | Description  | Qty |
|-------|----------|--------------|-----|
| 1     | 21-20140 | Sleeve       | 1   |
| 2     | 21-10214 | Gear housing | 1   |
| 3     | 21-20020 | Stud bolts   | 1   |
| 4     | 21-10182 | Gear cage    | 4   |
| 5     | 21-20012 | Gear pins    | 1   |
| 6     | 21-10148 | Planet gears | 4   |
| 7     | 21-10175 | Gear cage    | 4   |
| 8     | 21-20011 | Gear pins    | 4   |
| 9     | 21-10146 | Planet gears | 4   |

## Section B

| Ref # | Part #   | Description        | Qty |
|-------|----------|--------------------|-----|
| 1     | 21-14149 | Gear housing       | 1   |
| 2     | 21-10165 | Gear cage          | 1   |
| 3     | 21-10142 | Bearing pins       | 3   |
| 4     | 21-10144 | Planet gears       | 3   |
| 5     | 21-10060 | Gear cage          | 1   |
| 6     | 21-10142 | Bearing pins       | 3   |
| 7     | 21-10144 | Planet gears       | 3   |
| 8     | 21-10198 | Gear cage          | 1   |
| 9     | 21-10142 | Bearing pins       | 3   |
| 10    | 21-10143 | Planet gears       | 3   |
| 11    | 21-20184 | Allen screw        | 4   |
| 12    | 21-20027 | Countersunk screw  | 4   |
| 13    | 21-20001 | Parallel pin       | 4   |
| 14    | 21-14146 | Gear cover plate   | 1   |
| 15    | 21-14102 | Motor flange       | 1   |
| 16    | 21-20027 | Countersunk screw  | 4   |
| 17    | 21-20024 | Grooved drive stud | 2   |
| 18    | 21-14108 | Suspension eyelet  | 1   |
| 19    | 21-14112 | Motor shaft        | 1   |
| 20    | 21-14109 | Shrink ring        | 1   |
| 21    | 21-20139 | Feather key        | 1   |

## CLS255 1" Sq Dr Parts Lists (Handle)



| Ref # | Part #   | Description         | Qty |
|-------|----------|---------------------|-----|
| 1     | 21-14600 | Motor Compl         | 1   |
| 2     | 21-10602 | Motor housing       | 1   |
| 3     | 21-14603 | Plate               | 6   |
| 4     | 21-14604 | Rotor               | 1   |
| 5     | 21-14605 | Rotor Cylinder      | 1   |
| 6     | 21-14606 | Cover plate         | 1   |
| 7     | 21-20118 | Groove ball bearing | 1   |
| 8     | 21-14608 | Cover plate         | 1   |
| 9     | 21-20119 | Groove ball bearing | 1   |
| 10    | 21-2008  | Parallel pin        | 1   |
| 11    | 21-14615 | Valve Compl         | 2   |
| 12    | 21-20151 | Circlip             | 1   |
| 13    | 21-14611 | Valve Pin           | 1   |
| 14    | 21-20131 | Spring              | 1   |
| 15    | 21-14613 | Intake bush         | 1   |
| 16    | 21-20214 | O-type sealing ring | 3   |
| 17    | 21-14612 | Semi-sphere         | 1   |
| 18    | 21-14618 | Parallel pin        | 1   |
| 19    | 21-14617 | Tilt lever          | 1   |
| 20    | 21-20134 | Spring              | 1   |
| 21    | 21-20152 | Circlip             | 1   |
| 22    | 21-14626 | Filter              | 1   |
| 23    | 21-14627 | Sound absorber      | 1   |
| 24    | 21-20361 | Nipple              | 1   |