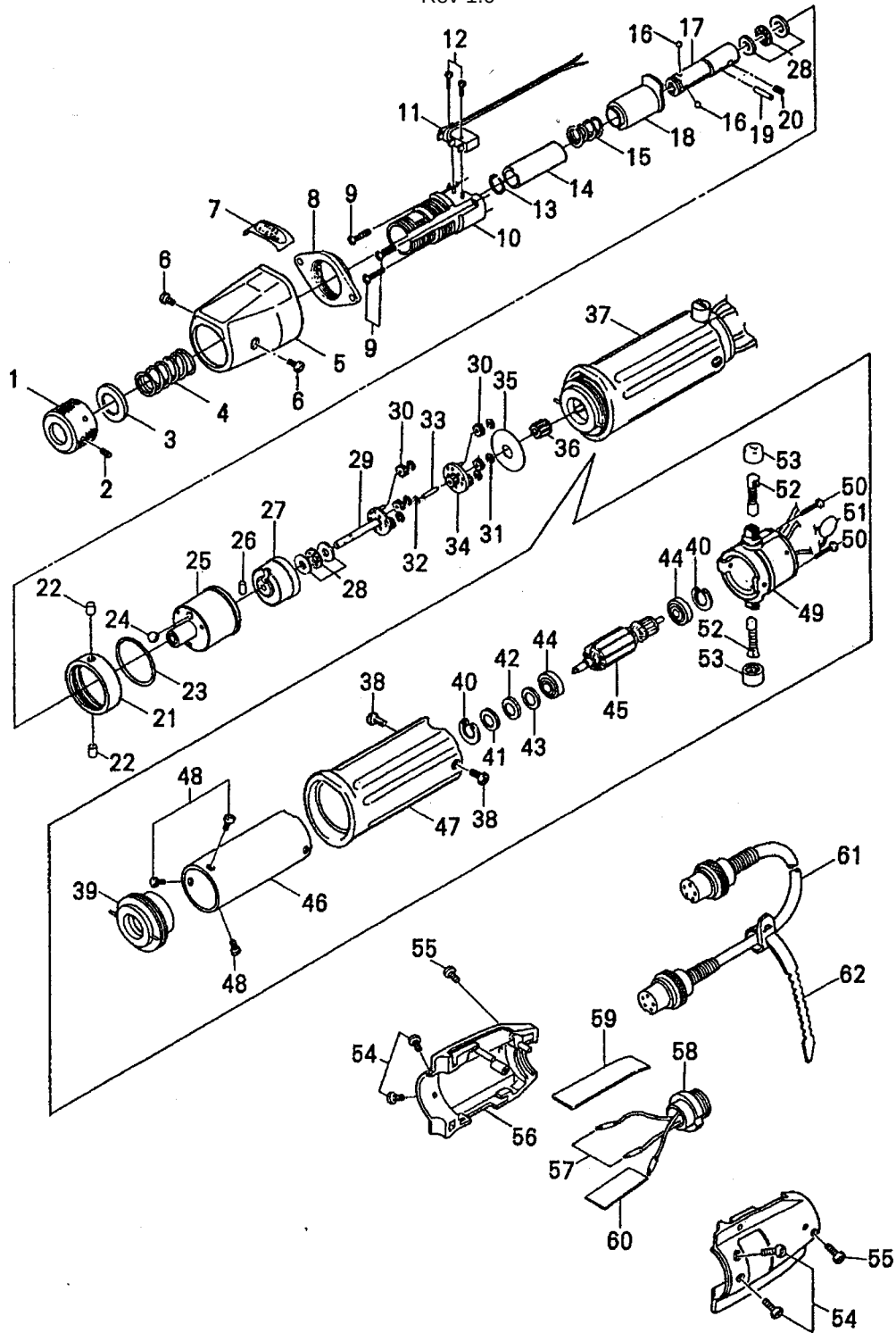


CLF-6000XH & 6500XH

Rev 1.0



CLF-6000XH & 6500XH

Ref#	Part Name	Part#	Ref#	Part Name	Part#
	Transmission Assembly 1 – 36 (w/o 11,12) CLF-6000 CLF-6500	41-CLF6X-TM 41-CLF65X-TM		Upper Planet Cage Assembly 34,30,32	41-CL65-3310
			34	Upper Planet Cage	41-CL65-0310
1	Torque Adjusting Nut	41-CLF65-0010	35	Grease Seal	41-CL65-0320
2	Nut Fixing Screw	41-CLQ4-0060	36	Pinion Gear	41-CL65-0330
3	Spring Holder	41-CLF65-0030	37	Motor for CLF-6000	41-CL6-0340
4	Torque Adjusting Spring			Motor for CLF-6500	41-CL65-0340
	For CLF-6000 (Brown)	41-CLF6-0040	38	Motor Case Set Screw 3x5.5 (x2)	41-STB30X055
	For CLF-6500 (Yellow)	41-CLF65-0050	39	Motor Front Cover	41-CL65-0360
5	Clutch Cover	41-CL65-0050	40	Stop Ring	41-CL65-0370
6	Clutch Cover Set Screw 3x5.5 (x2)	41-STB30X055	41	Wave Washer	41-CL65-0380
7	Mark Label for CLF-6000	41-CL6-0070	42	Rotor Adjusting Washer 0.1	41-CL65-0390
	Mark Label for CLF-6500	41-CLF65HH-0080	43	Rotor Adjusting Washer 0.2	41-CL65-0400
8	Flange	41-CLF65-0080	44	Motor Bearing (x2)	41-CL65-0410
9	Torque Adjusting Bolt Set Screw (x3)	41-STP26X080	45	Rotor for CLF-6000	41-CL6-0420
10	Torque Adjusting Bolt	41-CLF65-0100		Rotor for CLF-6500	41-CL65-0420
11	Limit Switch	41-CL4-0230	46	Magnet Case for CLF-6000	41-CL6-0440
12	Limit Switch Set Screw 1.7x6 (x2)	41-STP17X060		Magnet Case for CLF-6500	41-CL65-0440
	Joint Shaft Assembly (13-17)	41-CLF65X-JS	47	Motor Body Set Screw 3x4 (x3)	41-STP30X040
13	Collar Stopper	41-CL65-0110		Motor End Cover Assembly 40,44,49-53	41-CL65-3470
14	Joint Shaft Collar	41-CLF65XN-0140	48	Motor End Cover	41-CL65-0470
15	Collar Spring	41-CL65-0130	49	End Cover Set Screw 2.6x20 (x2)	41-STP26X200
16	Bit Lock Ball 2.0 (x3)	41-Ball-02	50	Capacitor	41-CL4-0440
17	Joint Shaft (Hex Shank)	41-CL65X-0150	51	Carbon Brush (x2)	41-CL65-0490
18	Clutch Supporter	41-CL65-0160	52	Carbon Brush Cap (x2)	41-CL65-0500
19	Joint Shaft Lock Pin 2x11.8	41-DL10-0180	53	Switch Cover Set Screw 3x8 (x4)	41-STB30X080
20	Joint Shaft Set Screw 3x3	41-SH30X030		Switch Assembly 55 – 60	41-CLF65HH-SW
21	Gear Case Set Ring	41-CL65-0190	54	Switch Cover Joint Screw 2.6x (x2)	41-STP26X050
22	Gear Case Set Ring Lock Pin (x2)	41-CLF65-0670	55	Switch Cover A & B	41-CL65-0530
23	O-Ring	41-CL65-0200	56	Terminal Holder	41-CL4-0550
	Gear Assembly 24 – 36	41-CL65-GR	57	5-Pin Connector	41-CL4-0580
24	Clutch Ball 5.5	41-Ball-055	58	Side Cover A	-----
25	Gear Case	41-CL65-0220	59	Side Cover B	-----
26	Cam Roller 5x7	41-CL65-0230	60	5-Core Cord w/connector in both ends 3M	41-CLF65-0620
27	Internal Gear	41-CL65-0240	61	Free-Up Belt	41-CL65-0670
28	Thrust Bearing 6x12 (x2)	41-CL65-0250			
	Lower Planet Cage Assembly 29 – 31	41-CL65-3260			
29	Lower Planet Cage	41-CL65-0260			
30	Planet Gear (x6)	41-CL65-0270			
31	E-Ring (x6)	41-CL65-0280			
32	Gear Washer	41-CL4-0290			
33	Center Pin	41-CL65-0300			